

Adhesive Filler and Accessories

CMCP206 Adhesive Filler

The CMCP206 is used to fill the voids when installing STI's CMCP205 Motor Fin Mounts. The filler requires minimal surface preparation and is dispensed at a 1:1 ratio by using the CMCP207 Adhesive Dispenser and CMCP208 Mixing Nozzles.



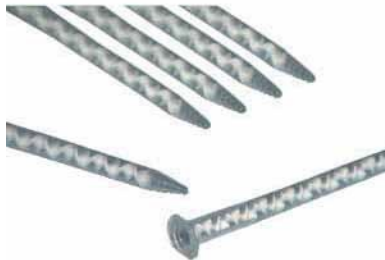
CMCP207 Adhesive Dispenser

The CMCP207 is a reusable 2 part adhesive dispenser and is used with the CMCP206 Adhesive Filler



CMCP208 Mixing Nozzles

The CMCP208 Mixing Nozzles are for one time use only and come in a pack of 12.



Surface Preparation:

Clean surface by solvent-wiping any deposits of heavy grease, oil, dirt, or other contaminants. Surface can also be cleaned with industrial cleaning equipment such as vapor phase degreasers or hot aqueous baths. If working with metal, abrade or roughen the surface to significantly increase the microscopic bond area and optimize the bond strength.

CMCP206 Specifications

Color: Straw

Viscosity: Adhesive: 55,000 cps; Activator: 50,000 cps

Weight: Adhesive: 8.4 lbs./gal.; Activator: 8.00 lbs./gal.

Mixed Viscosity: 50,000 cps

Mix Ratio by Volume: 1:1

Mix Ratio by Weight: 1:1

Mixed Density: 8.20lbs./gal. / .98gm/cc

Flashpoint: 51°F

Working Time: 4-6 min. @ 72°F,

Fixture Time: 10-15 min. @ 72°F, 22°C

Functional Cure: 3/4 - 1 hr.

Full Cure: 24 hrs.

Service Temperature: -67°F to 250°F